

## Stannah

**TB GEN018** 

### **TECHNICAL BULLETIN**

SAFETY ISSUE	

SLL Installers, SLL Testers, SLL Contracts Managers,

For the Attention of: Installations Manager and Margaret Pitman

**Date:** 28 January 2017

**Product:** Passenger Lift Range

**Subject:** FX Structure – Torque Settings

Pages: 2

Originator: Stannah Lifts Ltd, Anton Mill, Andover, Hants SP10 2NX 01264 339090

#### **Detail**

In January 2017 a self employed Chippy working for a main contractor fell from the first C section at GF level of our FX structure. The structure ring section which was loose gave way under the weight of the injured person (IP). The IP fell from the structure a distance of 1.2 meters to floor outside of the ground floor landing entrance.

The injured person received bruising to his elbow and knee The incident has been entered in the site accident book and photos taken, copies are available.

#### **Cause**

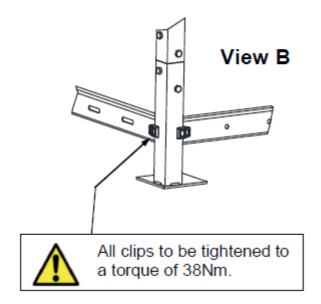
Upon investigation it was found that the clips to tighten the ring section had not been tightened adequately.

#### **Actions:**

- When installing FX Structure, please follow the current version of the Installation Manual;
- Please comply with the torque settings provided in the Installation Manual see extract below:



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Note: Image is an extract from Issue 2 Installation Manual; torque value subject to change when manual is updated.

I hope you all find this Bulletin to be of help and should you have any questions about this topic or would like to know a little more then please contact me on Ext 8646 or DDI 01264 34 36 46

Pete Canning